## Tips for ALL 3D Printing Projects

- Try to avoid printing basic cubes and simple massing prints
- The printers have a harder time keeping really thin prints clean [anything smaller than 1/16"]
- Make sure after you've modeled your print you change the UNITS to mm before bringing it to the assistant

LA Name:		Quality	Raft	Support	Layer Height	Infill	Notes
Date approved:							
Estimated time:							
PLA in grams:							
Price (g x 0.10)							
, and the second	Default Settings	Normal	Yes 1 lyr	Touching Buildplate	.2mm	5-10%	
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Starting LA	LA Name:  Print Date :  Start Time :  Estimated End Time:	ding l	Print Date :			
Reminder - ALWAYS remove the print bed from the printer before removing print						